

# ENTRYDOORS



**EXTERIOR DOOR SYSTEMS** | INTERIOR DOOR SYSTEMS | COMMERCIAL | HARDWARE



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## 2022-2023

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## ENTRY<sup>DOORS</sup>

### Built for the Canadian Climate

Madero's Entry Series door systems are tailored to withstand the extreme Canadian climate. A versatile program featuring single exterior door openings used throughout your home and yard. Steel and fiberglass slabs are partnered with wood, composite or aluminum clad frames. Madero doors are built with quality and performance in mind, with options to fit your style and budget.

## DESIGNER ENTRY<sup>SERIES</sup>

### Designer Entry Series

Modern designs with the functionality of the Entry Collection. Madero offers a popular line-up of entry doors that provide the utmost street appeal. Our doors are built with quality and performance in mind; perfect for all single openings. For designer options to fit your style and budget - choose Madero.

### Black & White Series

Available in steel doors only, this system features a factory Polytex finish: black on the exterior, white on the interior. The frame is clad with black aluminum to the exterior and is complete with slimline aluminum brickmould. Available as inswing only.



DESIGNER ENTRY SERIES

### 3 LITE

Renovate with style and choose a 3 Lite modern door. The Frosted Low E glass gives a highly private entryway, while Clear Low E provides maximum light and viewing. This photo showcases optional factory painting in Buttercup.



## DESIGNER ENTRY SERIES

### SPOTLITE MODEL 842 - 5 LITE

Architectural style is what gives a home its character. The Spotlight Model 842 features five 22" x 3" inserts factory-installed horizontally. Available in Clear or Frosted glass. This image showcases the Black & White series, with owner supplied-custom brickmould.



### ONE LITE

A One Lite door system is perfect for every entryway in your home. When choosing Frosted Low E glass, the unit gives complete privacy while still allowing light to filter through. Clear Low E provides maximum viewing to your outdoor space. This photo showcases optional factory painting in Melon.



## DESIGNER ENTRY SERIES

### **4 LITE**

A 4 Lite door system creates a statement both inside and out. This style wins as the designer's choice every time. When choosing Frosted Low E glass, the unit gives complete privacy while still allowing light to filter through. Clear Low E provides maximum viewing to your outdoor space. This photo showcases optional factory painting in Ash.



## DESIGNER ENTRY SERIES

### **NARROW LITE**

Trends come and go, good designs last. The Narrow Lite features a 7" x 64" insert installed on either the left or right hand side of your door. Available in factory-installed Clear or Frosted glass. This image showcases black painting inside and out.



## DESIGNER ENTRY SERIES

### **SPOTLITE MODEL 840 - 3 LITE**

A retro look that is even more popular today than it was back then. The Model 840 3 Lite features 12" x 12" factory-installed inserts centered in the door. Available in Clear or Frosted glass. This photo showcases the Black & White series.



# ECONOMY<sup>M</sup>

High Definition Steel Slab  
Wood Frame

The Economy entry level unit, designed specifically for garages and outbuildings, combines a primed steel inswing 6 panel door with a wood frame.



## STEEL SLAB

**SIZES:** Width: 2/8, 3/0 - Height: 6/8

**STEEL:** 6 panel, 24 gauge primed high definition steel, bright white, with primed wood stiles and rails. Polyurethane core with 12" wood lock block.

**DRILLING:** Available in single or double drilled. Complete with mortised face plate for superior hardware installation. Inswing only.

## WOOD FRAME

Kiln dried, finger jointed primed pine available in 4-9/16" or 6-9/16" jamb depth. Brickmould not included.

## WEATHERSEALS

**FIXED SILL:** Extruded aluminum in mill finish with composite substrate.

**SILL GASKETS:** Prevent rain penetration and avoids messy caulking.

**DOOR SHOE:** Premium white vinyl adjustable shoe.

**CORNER PAD:** Simple solution corner pad helps eliminate air and water leaks.

**WEATHERSTRIPPING:** Bronze

## HINGES

Ball bearing hinges in zinc finish.

## WARRANTY

5 year limited manufacturer's warranty on door slab.

5 year limited manufacturer's warranty on frame and components if painted within 45 days of purchase.

## DOOR DESIGNS AVAILABLE



6 Panel only



ENERGY STAR



# M BASIC

High Definition Steel Slab  
Wood Frame

The Basic offers style, function and most importantly, affordability. It features high definition bright white steel combined with a wood frame for an economical and steadfast entry solution.



## STEEL SLAB

**SIZES:** Width: 2/6 (6 panel only), 2/8, 2/10, 3/0 - Height: 6/8

**STEEL:** 24 gauge primed high definition steel, bright white, with primed wood stiles and rails. Polyurethane core with 12" wood lock block.

**DRILLING:** Available in single or double drilled. Complete with mortised face plate for superior hardware installation.

Available in inswing and outswing.

## GLASS

Glass inserts can be factory installed in the 6 Panel 23" x 37" cutout. For designs refer to page 23.

## WOOD FRAME

Kiln dried, finger jointed primed pine available in 4-9/16" or 6-9/16" jamb depth. Brickmould factory installed.

## FRAME CLADDING

Available with white or black aluminum cladding (exterior of jamb only) with optional slimline aluminum brickmould. Not available in outswing units.

## WEATHERSEALS

**FIXED SILL:** Extruded aluminum in mill finish with composite substrate.

**SILL GASKETS:** Prevents rain penetration and avoids messy caulking.

**DOOR SHOE:** Premium white vinyl adjustable shoe.

**CORNER PAD:** Simple solution corner pad helps eliminate air and water leaks.

**WEATHERSTRIPPING:** Bronze

## HINGES

Ball bearing hinges in zinc finish.

## DOOR DESIGNS AVAILABLE



Flush



6 Panel



Sunburst



4 Lite



6 Panel with cutout

## WARRANTY

5 year limited manufacturer's warranty on door slab.  
5 year limited manufacturer's warranty on frame and components if painted within 45 days of purchase.





# MAVERICK

Smooth White Fiberglass Slab  
Wood Frame

The Maverick is suitable for residential applications, outbuildings or garage needs. It has the benefits of a maintenance-free fiberglass door slab with a time trusted wood frame.



## FIBERGLASS SLAB

**SIZES:** Width: 2/8, 2/10, 3/0 - Height: 6/8

**FIBERGLASS:** Smooth white pre-pigmented fiberglass, composite stiles and rails, polyurethane core and full length steel reinforced wood lock block.

**DRILLING:** Available in single or double drilled. Complete with mortised face plate for superior hardware installation.

Available in inswing and outswing.

## GLASS

Glass inserts can be factory installed in the 6 Panel 23" x 37" cutout. For designs refer to page 23.

## WOOD FRAME

Kiln dried, finger jointed primed pine available in 4-9/16" or 6-9/16" jamb depth. Brickmould factory installed.

## FRAME CLADDING

Available with white or black aluminum cladding (exterior of jamb only) with optional slimline aluminum brickmould. Not available in outswing units.

## WEATHERSEALS

**FIXED SILL:** Extruded aluminum in mill finish with composite substrate.

**SILL GASKETS:** Prevents rain penetration and avoids messy caulking.

**DOOR SHOE:** Premium white vinyl adjustable shoe.

**CORNER PAD:** Simple solution corner pad helps eliminate air and water leaks.

**WEATHERSTRIPPING:** Bronze

## HINGES

Ball bearing hinges in zinc finish.

## DOOR DESIGNS AVAILABLE



Flush

6 Panel



Sunburst

4 Lite

6 Panel with cutout

## WARRANTY

25 year limited manufacturer's warranty on door slab.  
5 year limited manufacturer's warranty on frame and components if painted within 45 days of purchase.





# DAKOTA

High Definition Steel Slab  
Composite Frame

The Dakota features a composite maintenance-free frame paired with a high definition, bright white steel slab for long-lasting performance at an affordable price. Strength, beauty and security are consolidated in this popular door system.



## STEEL SLAB

**SIZES:** Width: 2/6, 2/8, 2/10, 3/0 - Height: 6/8

**STEEL:** 24 gauge primed high definition steel, bright white, with primed wood stiles and rails. Polyurethane core with 12" wood lock block.

**DRILLING:** Available in single or double drilled. Complete with mortised face plate for superior hardware installation.

Available in inswing and outswing.

## GLASS

Glass inserts can be factory installed in the 6 Panel 23" x 37" cutout. For designs refer to page 23.

## COMPOSITE FRAME

Maintenance free, smooth white composite frame available in 4-9/16" or 6-9/16" jamb depth. Brickmould factory installed.

## FRAME CLADDING

Available with white or black aluminum cladding (exterior of jamb only) with optional slimline aluminum brickmould. Not available in outswing units.

## WEATHERSEALS

**FIXED SILL:** Extruded aluminum in mill finish with composite substrate.

**SILL GASKETS:** Prevents rain penetration and avoids messy caulking.

**DOOR SHOE:** Premium white vinyl adjustable shoe.

**CORNER PAD:** Simple solution corner pad helps eliminate air and water leaks.

**WEATHERSTRIPPING:** Bronze

## HINGES

Ball bearing hinges in zinc finish.

## DOOR DESIGNS AVAILABLE



Flush



6 Panel



Sunburst



4 Lite



6 Panel with cutout

## WARRANTY

5 year limited manufacturer's warranty on door slab.  
5 year limited manufacturer's warranty on frame and components - no painting required







# TITAN

Smooth White Fiberglass Slab  
Composite Frame

As the flagship of Madero's Entry Series, the Titan provides the best in strength and security with a maintenance-free design. Built specifically to withstand the harsh Canadian climate, it features a maintenance-free fiberglass door with a composite frame. No painting required.



## FIBERGLASS SLAB

**SIZES:** Width: 2/8, 2/10, 3/0 - Height: 6/8

**FIBERGLASS:** Smooth white pre-pigmented fiberglass, composite stiles and rails, polyurethane core and full length steel reinforced wood lock block.

**DRILLING:** Available in single or double drilled. Complete with mortised face plate for superior hardware installation.

Available in inswing and outswing.

## GLASS

Glass inserts can be factory installed in the 6 Panel 23" x 37" cutout. For designs refer to page 23.

## COMPOSITE FRAME

Maintenance free, smooth white composite frame available in 4-9/16" or 6-9/16" jamb depth. Brickmould factory installed.

## FRAME CLADDING

Available with white or black aluminum cladding (exterior of jamb only) with optional slimline aluminum brickmould. Not available in outswing units.

## WEATHERSEALS

**FIXED SILL:** Extruded aluminum in mill finish with composite substrate.

**SILL GASKETS:** Prevent rain penetration and avoids messy caulking.

**DOOR SHOE:** Premium white vinyl adjustable shoe.

**CORNER PAD:** Simple solution corner pad helps eliminate air and water leaks.

**WEATHERSTRIPPING:** Bronze

## HINGES

Ball bearing hinges in zinc finish.

## DOOR DESIGNS AVAILABLE



Flush



6 Panel



Sunburst



4 Lite



6 Panel with cutout

## WARRANTY

25 year limited manufacturer's warranty on door slab.  
5 year limited manufacturer's warranty on frame and components - no painting required.





## STEEL SLAB

**SIZES:** Width: 2/8, 2/10, 3/0 - Height: 6/8

**STEEL:** 24 gauge primed high definition steel, bright white, with primed wood stiles and rails. Polyurethane core with 12" wood lock block.

**OPTIONAL:** Door viewer

**DRILLING:** Inside door can be single or double drilled.

## GLASS VENTING INSERT

Outside Door - 22" x 36" Half Vent with dual, clear glass, raises and lowers for increased airflow, and fixed screen.

## FRAME

A double rabbeted jamb system accommodates two 1-3/4" door slabs. Choose from kiln dried, finger jointed primed pine or smooth white composite. Available in 4-9/16", 6-9/16" or 8-1/2" jamb depth.

## CHECK CHAIN

Frame system includes a check chain to prevent the exterior door from overextending.

## ADJUSTABLE STRIKE PLATES

Provides for extra security and allows for on-site adjustments.

## WEATHERSEALS

**FIXED SILL:** Extruded aluminum in mill finish with composite substrate.

**SILL GASKETS:** Prevent rain penetration and avoids messy caulking.

**DOOR SHOE:** Premium white vinyl adjustable shoe.

**CORNER PAD:** Simple solution corner pad helps eliminate air and water leaks.

**WEATHERSTRIPPING:** Bronze

## HINGES

Ball bearing hinges in zinc finish.

## WARRANTY

5 year limited manufacturer's warranty on steel slab; 5 year limited manufacturer's warranty on frame and components if painted within 45 days of purchase. Workhorse SteelComp - no painting required.

## WORKHORSE COMBO

High Definition Steel Slab  
Double Rabbeted Wood Frame

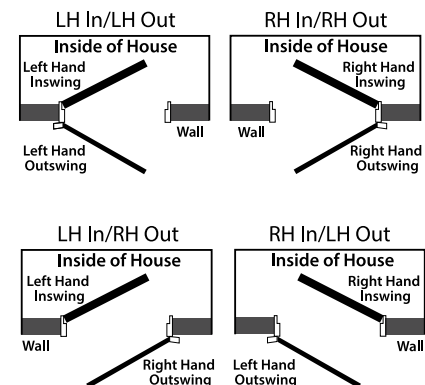
## WORKHORSE STEELCOMP

High Definition Steel Slab  
Double Rabbeted Composite Frame

## DOOR DESIGNS AVAILABLE



## HANDING CHART





## FIBERGLASS SLAB

**SIZES:** Width: 2/8, 2/10, 3/0 - Height: 6/8

**FIBERGLASS:** 6 Panel Smooth white pre-pigmented fiberglass, composite stiles and rails, polyurethane core and full length steel reinforced wood lock block.

**OPTIONAL:** Door viewer

**DRILLING:** Inside door can be single or double drilled.

## GLASS VENTING INSERT

Outside Door - 22" x 36" Half Vent with dual, clear glass, raises and lowers for increased airflow, and fixed screen.

## FRAME

A double rabbeted jamb system accommodates two 1-3/4" door slabs. Choose from kiln dried, finger jointed primed pine or smooth white composite. Available in 4-9/16", 6-9/16" or 8-1/2" jamb depth.

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Frame system includes a check chain to prevent the exterior door from overextending.

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**FIXED SILL:** Extruded aluminum in mill finish with composite substrate.

**SILL GASKETS:** Prevent rain penetration and avoids messy caulking.

**DOOR SHOE:** Premium white vinyl adjustable shoe.

**CORNER PAD:** Simple solution corner pad helps eliminate air and water leaks.

**WEATHERSTRIPPING:** Bronze

## HINGES

Ball bearing hinges in zinc finish.

## WARRANTY

25 year limited manufacturer's warranty on fiberglass slab; 5 year limited manufacturer's warranty on frame and components if painted within 45 days of purchase. Workhorse FiberComp - no painting required.

## WORKHORSE COMBOPLUS

Smooth White Fiberglass Slab  
Double Rabbeted Wood Frame

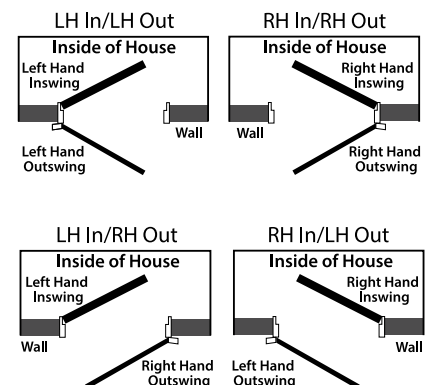
## WORKHORSE FIBERCOMP

Smooth White Fiberglass Slab  
Double Rabbeted Composite Frame

## DOOR DESIGNS AVAILABLE



## HANDING CHART



# GLASS OPTIONS

ENTRY SERIES



*Bistro glass insert - Colony*



*9 Internal glass insert - Warm White*



*Mini Blind insert - Warm White*



*Nouveau glass insert - Black*



# PRE-FINISHING OPTIONS

ENTRY SERIES



Crosswalk glass insert- Melon



Alys glass insert- Stone

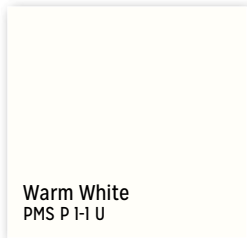


4 Lite, clear glass - Smokey Teal



6 Panel - Caliente





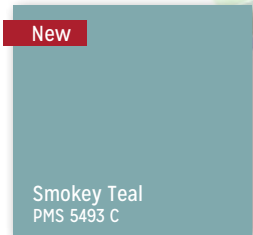
Warm White  
PMS P 1-1 U



Charcoal  
PMS P179-13 U



Colony  
PMS 7544C



Smokey Teal  
PMS 5493 C



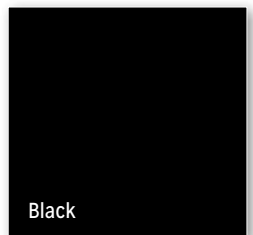
Cadet Navy  
PMS 655C



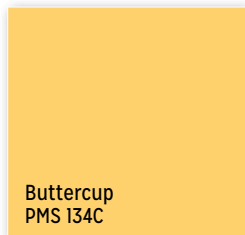
Ash  
PMS P178-1C



Stone  
PMS 9C



Black



Buttercup  
PMS 134C



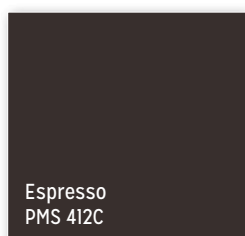
Melon  
PMS P159-13C

*Printed swatch colours may vary slightly from actual product. If you are concerned about exact colour match, we recommend you first request a product sample for accuracy.*

*Option to paint one side is available. Specify at time of ordering. Split finish option also available.*



Caliente  
PMS 1815 C



Espresso  
PMS 412C



Tangerine  
PMS 153C

## Pre-Finishing Options

Madero has identified and selected some of the most popular paint and stain colours. Streamline the colour matching process for your project by selecting from Madero's popular colour choices.

Doors left manufacture white will have varying shades of white due to the natural products used.

Contact your supplier for more details.

## ADD-ONS & OPTIONS

ENTRY SERIES

### Customize Your Door

Madero's Entry Series door systems have been developed to meet the needs of both residential and commercial environments. Ordered from factory, the add-ons shown below further enhance the door systems for use in your home, garage, shed, or outbuilding.



#### Self-Closing Hinges

These hinges are placed in the bottom and middle hinge pockets to pull the door shut after it has been opened and released. Tension is to be adjusted on site.



#### Door Viewer

Allows sight through the door. Cannot be used with any half lite glass options.



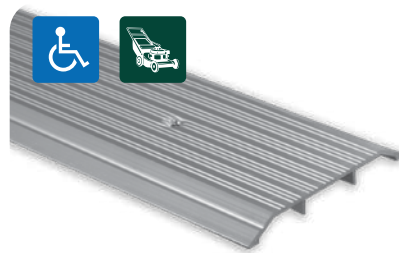
#### GW124 Shoe

Shoes are attached to the bottom of your door to provide draft protection. The PVC and mohair fins provide an air tight seal between the sill and the door.



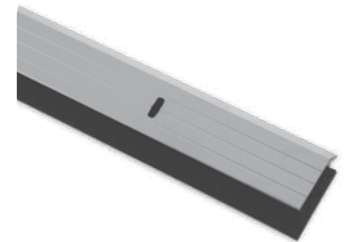
#### PH5900 PVC Slimline Brickmould

A smart alternative to traditional rolled metal clad brickmould. Comes with a nailing fin.



#### Commercial Sill

Low profile access provides an uninterrupted entry line, allowing ease of mobility for lawnmowers, dollies, etc. Standard sweep not recommended. Net Frame height: 80-1/8" Ideal for sheds, garages & outbuildings.



#### Commercial Sweep

Designed for use in conjunction with the commercial sill.



#### Energy Star and/or NAFS Compliant

NAFS Sill, with an articulating cap is required in construction requiring a building permit in most Canadian jurisdictions. ENERGY STAR products are independently certified to save energy without sacrificing features or functionality.

Inswing Net Frame height: 82-1/4"  
Outswing Net Frame height: 81-1/4"



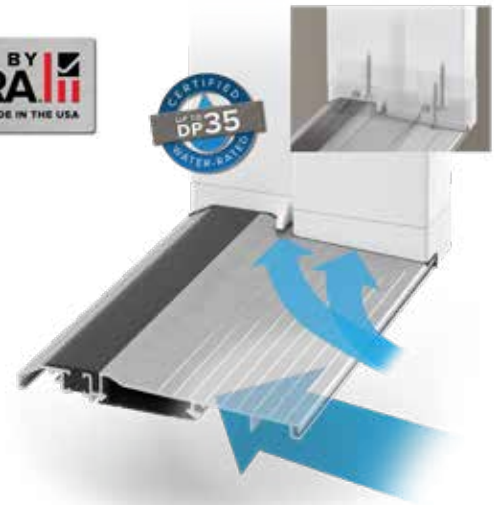
#### ADaptive Sill System

Low profile access provides for ease of mobility for wheelchairs. See Page 27 for more details.



## ADaptive Sill System

Low profile access provides for ease of mobility for wheelchairs. The thermal break in the sill deters frost buildup. An innovative jamb boot supports a weather-tight seal and secure corner assembly. Full length caulking strip eliminates water penetration.



# DOOR SPECIFICATIONS

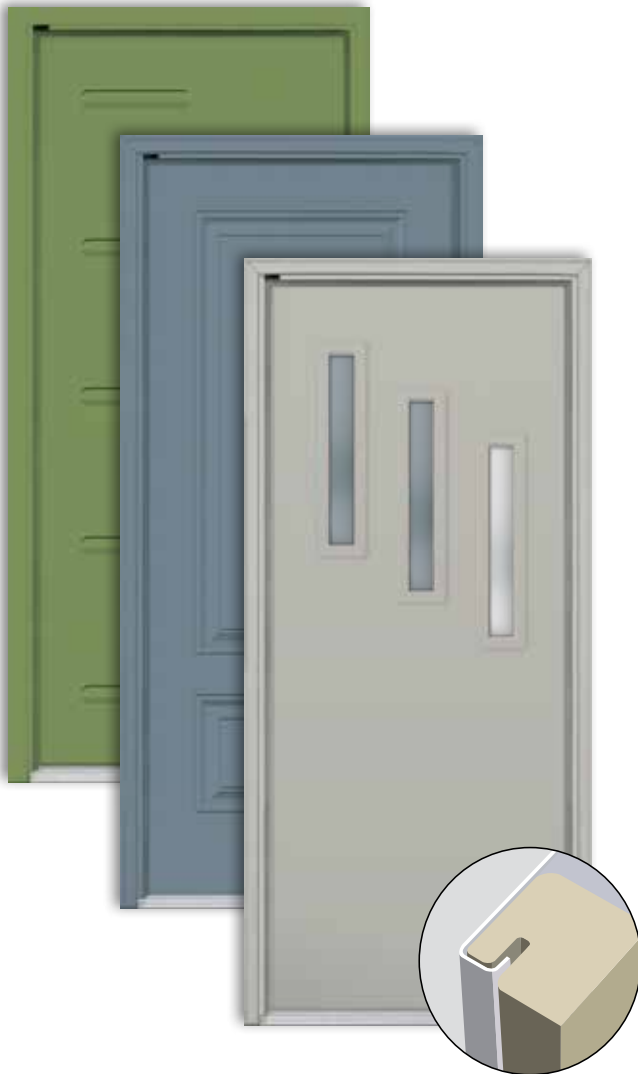
ENTRY SERIES

## Steel Doors

Steel doors have been the choice for residential usage for over 50 years. The variety of new panelled designs have maintained the popularity of the steel door.

**5** YEAR  
Limited  
Manufacturer's  
Warranty

**Novatech<sup>®</sup>**



### Finish with Ease

Entry doors are supplied with a N300 Primed finish, requiring no additional paint to achieve a 5 year limited warranty.

Doors can easily be painted to match the style of your home - consider factory pre-finishing for your door and frame.



### Durability

24 gauge door skins interlock with the stile, providing additional support to reduce delamination and stretching. Steel door skins will not crack or warp, unlike wood.

### Strength

A 12" wood lock block provides additional strength and structure to support most residential hardware.

### Energy Efficiency

Filled with an insulating core of 100% CFC free polyurethane foam, providing a superior energy rating over a standard styrene core product.

### Cost

Steel entry doors are more affordable compared to wood or fiberglass.



**WORKHORSE<sup>®</sup>**  
**COMBO**

High Definition Steel Slab  
Double Rabbeted Wood Frame

**DAKOTA<sup>®</sup>**

High Definition Steel Slab  
Composite Frame

**BASIC<sup>®</sup>**

High Definition Steel Slab  
Wood Frame

## Fiberglass Doors

### Built for the Canadian Climate

In 2005, Madero partnered with NanYa Plastics, a world leader in the manufacturing of fiberglass, working with Canadian R & D Corp. to develop a maintenance free door and frame system, which meets the climate conditions found within the Canadian market.

25 YEAR  
Limited  
Manufacturer's  
Warranty



#### Finish with Ease

Smooth white fiberglass doors are supplied in their natural pre-pigmented warm white finish. Though painting is not required to achieve a full 25 year limited warranty, doors can easily be painted to the color of your choosing.



To achieve a realistic, rich appearance. Refer to page 25 for factory finish information.

#### Durability & Performance

Fiberglass skins are resistant to dents, dings, splintering and corrosion. The rigid structure of our fiberglass doors prevent bowing and warping in extreme temperatures.

#### Exceptional Security

The full length steel reinforced wood lock block offers a high level of security, while allowing a range of hardware mounting options.

#### Completely Waterproof

Waterproof composite stiles and rails are sealed and finished to protect all edges of the door from moisture penetration, which can harm the inner insulation and cause rotting.

#### Energy Efficiency

Filled with an insulating core of 100% CFC free polyurethane foam, providing an excellent R rating, while bonding the two door skins together for additional strength



#### WORKHORSE COMBOPLUS

Smooth White Fiberglass Slab  
Double Rabbeted Wood Frame

#### TITAN

Smooth White Fiberglass Slab  
Composite Frame

#### MAVERICK

Smooth White Fiberglass Slab  
Wood Frame

# DOOR FRAMES

ENTRY SERIES

## Simple Solutions® Corner Pad Weatherstripping

Small in size but big in impact. The Simple Solution Corner Pad seals out air and moisture.

Compression weatherstrip seals tight when the door is closed and expands when opened, providing a long-lasting weather-tight solution.



## Ball Bearing Hinges

All Madero Entry Series door systems ship complete with 4" x 4" ball bearing hinges. Madero's standard hinge finish is C-2G zinc plated.



## Metal Cladding Options

Entry Series available with white or black aluminum cladding (exterior of jamb only) with optional slimline aluminum brickmould.



Black



White

*Cladding not available on outswing.*

## Snaplock Nailing Fin

*(Maerick, Titan, Workhorse SteelComp, Workhorse FiberComp only.)*

Incorporating a hinge-style design, Madero's SnapLock nailing fin snaps into place for new home construction or can be scored and trimmed if not required.



## Wood Frame

Kiln dried, primed finger-joint pine—double primed for quality performance and ease of painting. Wood frame requires paint on all exposed surfaces within 45 days of purchase.



## Composite Frame

Pre-pigmented smooth white frame components are a blend of PVC and wood fiber composite substrate. Composite will not discolour, absorb moisture, splinter, or rot. Smooth white composite does not require paint.



## What to Know Before You Order

Entry Series doors are available in standard widths and 6'8" door slab heights, with single or double drilling to accommodate levers, knobs, handlesets, and deadbolt hardware. Door handles and deadbolt hardware are sold separately.

### Product Comparisons

Entry Series door systems are available in a variety of door slab and frame choices.

	Steel Slab	Fiberglass Slab	Basic Wood Frame	Basic Composite Frame
<b>Economy†</b>	●		●	
<b>Basic</b>	●		●	
<b>Maverick</b>		●	●	
<b>Dakota</b>	●			●
<b>Titan</b>		●		●
<b>Workhorse</b>	●	●	●	●

† Economy door systems are available in a 6 panel inswing design only and **do not** include brickmould.

### Product Measurements

For 6/8 height

All Entry Series doors are available in 2" x 4" (4-9/16") or 2" x 6" (6-9/16") construction, left hand or right hand application and inswing or outswing. Economy door systems are available as inswing applications only.

Entry Series Single Door	Net Frame	
	Inswing	Outswing
<b>2/6</b>	31-1/2" x 81-5/8"	31-1/2" x 81"
<b>2/8</b>	33-1/2" x 81-5/8"	33-1/2" x 81"
<b>2/10</b>	35-1/2" x 81-5/8"	35-1/2" x 81"
<b>3/0</b>	37-1/2" x 81-5/8"	37-1/2" x 81"

#### Rough Opening Measurements (RO)

Add 1" to width of net frame

Add 1/2" to height of net frame

#### Outside Measurements of Brickmould (OSM)

**Inswing:** Add 2-1/2" to width of net frame  
Add 1-1/4" to height of net frame

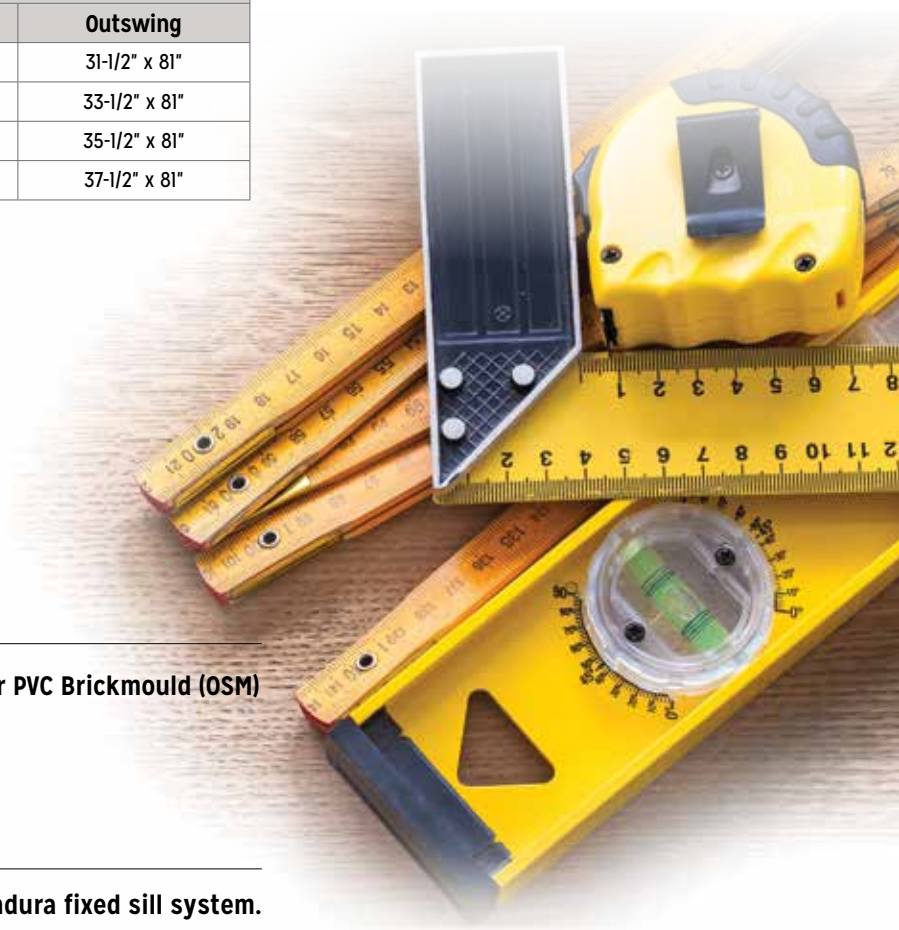
**Outswing:** Add 3" to width of net frame  
Add 1-1/2" to height of net frame

#### Outside Measurements of Slimline Aluminum or PVC Brickmould (OSM)

**Inswing:** Add 15/16" to width of net frame  
Add 1/2" to height of net frame

**Outswing:** Not Available

**Note:** Above measurements comply with the Endura fixed sill system.





# ORDERING CHECKLIST | DESIGNER ENTRY SERIES

## STEP 1 Product

Steel or fiberglass door, paired with wood or composite frame.

- BASIC    
  MAVERICK    
  DAKOTA    
  TITAN

- White    
  Black (Exterior) & White (Interior) Series (Basic, Dakota only)

## STEP 2 Style

- Narrow Lite Clear (Right)   
  Narrow Lite Clear (Left)   
  Narrow Lite Frosted (Right)   
  Narrow Lite Frosted (Left)
- 3 Lite Clear   
  3 Lite Frosted   
  4 Lite Clear   
  4 Lite Frosted   
  5 Lite Clear   
  5 Lite Frosted
- Spot 3 Lite Clear   
  Spot 3 Lite Frosted   
  One Lite Clear   
  One Lite Frosted

## STEP 3 Door Specifications

- Width:**   
 2/8 (32")   
 3/0 (36")   
 |   
**Height:**   
 6/8 (80")

### Machining:

- SD (Single Drill)   
 DD (Double Drill)

### Jamb:

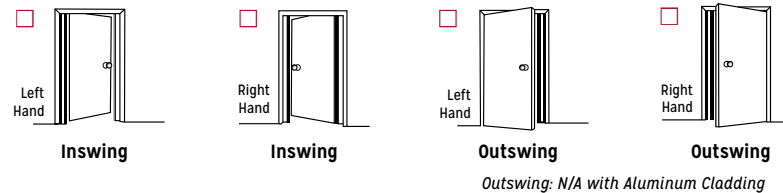
- 4-9/16"   
 6-9/16"   
 |   
 Primed Wood   
 Smooth White Composite   
 White Clad Jamb   
 Black Clad Jamb

**Brickmould:** Note: If brickmould is not required, do not check off a box.

- Wood   
 Smooth White Composite   
 Slimline White Aluminum   
 Slimline Black Aluminum
- PVC PH5900   
 Shipped Loose

## STEP 4 Configuration Options

As viewed from outside



## STEP 5 Prefinishing Options

Choose your finish.



- Paint Unit - **Both Sides**
- Paint Unit - **Exterior Side Only**
- Paint Unit - **2 Colours** (Please specify below)
- 
- Paint Slab Only - **Both Sides**
- Paint Slab Only - **Exterior Side Only**

*\*If you do not choose a colour on one side of the door unit, it will remain in its natural white or primed product colors.*

Customer Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Store Name of #: \_\_\_\_\_ Tag: \_\_\_\_\_ PO: \_\_\_\_\_

While Madero makes every effort to ensure the information contained in our brochures is accurate, we do not accept liability for any inaccuracies. Our brochures are subject to change, as well as errors and omissions, without notice or liability. Doors are provided unfinished/unstained and without hardware unless otherwise noted. All photos are for illustration purposes only and depicted doors and frames may not represent Madero products.





STEP 1 Steel or fiberglass door, paired with wood or composite frame.

Product

- ECONOMY BASIC MAVERICK DAKOTA TITAN WHPC WHPLUSC

STEP 2 Economy available in 6 Panel only

Style

- Clear 9 Internal Mini Blind Vent Nouveau Crosswalk Bistro Alys Celeste 6 Panel Sunburst 4 Lite Cutout to 23" x 37" Flush

STEP 3 Economy available in 2/8 and 3/0 only

Door Specifications

- Width: 2/8 (32") 2/10 (34") 3/0 (36") | Height: 6/8 (80")

Machining:

- SD (Single Drill) DD (Double Drill)

Jamb:

- 4-9/16" 6-9/16" | Primed Wood Smooth White Composite White Clad Jamb Black Clad Jamb

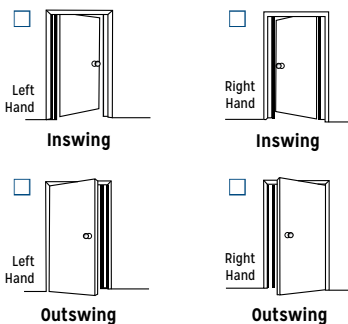
Brickmould: Note: If brickmould is not required, do not check off a box.

- Wood Smooth White Composite Slimline White Aluminum Slimline Black Aluminum PVC PH5900 Shipped Loose

STEP 4 Configuration Options

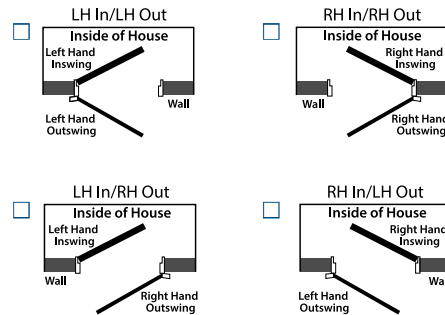
Choose your door system configuration:

(As viewed from outside)



Economy available in inswing only Outswing: N/A with Aluminum Cladding

Workhorse Combo/Plus door system configuration:



STEP 5 Prefinishing Options

Choose your finish.



- Paint Unit - Both Sides Paint Unit - Exterior Side Only Paint Unit - 2 Colours (Please specify below) Paint Slab Only - Both Sides Paint Slab Only - Exterior Side Only

\*If you do not choose a colour on one side of the door unit, it will remain in its natural white or primed product colors.

STEP 6 Add-Ons

- Commercial Sill Commercial Sweep GW124 Shoe Self-Closing Hinges Door Viewer NAFS Sill PH5900 PVC Slimline Brickmould ADaptive Sill System

Customer Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Store Name of #: \_\_\_\_\_ Tag: \_\_\_\_\_ PO: \_\_\_\_\_



## Artisan Garden Patio Doors

Madero Garden Patio Doors offer three select choices for your new construction or renovation project. All types are offered in a variety of sizes to fit your project. For the complete offering of Madero Garden Patio door systems, refer to the Madero Artisan Catalogue or view on [madero.ca](http://madero.ca)

# BASIC GARDEN PATIO DOORS

Venting Garden Doors have the active door as a typical outswing and the venting door opening with awning hardware, allowing for maximum air circulation. The screen is to the interior of the home.

Reno garden doors in 5/0 and 6/0 are the ideal solution for replacing outdated sliding patio doors.

For renovation or new construction, garden doors are also available in 67" or 75" x 81" net frame.

## STEEL SLAB

Flush 24 Gauge primed high definition N300 steel, bright white, with primed wood stiles and rails. Polyurethane core with 12" wood lock block.

## WOOD FRAME

Kiln dried, finger jointed primed pine available in 4-9/16" or 6-9/16" jamb depth. Brickmould factory installed.

## WEATHERSEALS: NAFS COMPLIANT

**ZAC SILL:** Extruded aluminum in mill finish, thermal break, composite bottom and articulating cap.

**SILL GASKETS:** Prevents rain penetration and avoids messy caulking.

**DOOR BOTTOM:** The kerf design provides a superior seal against water, air and dirt.

**CORNER PAD:** Simple solution corner pad helps eliminate air and water leaks.

**WEATHERSTRIPPING:** Black

## HARDWARE:

Complete with removable screen, white awning hardware and two white sash locks.

### Garden Renovator\*

### Net Frame Width

2/8	67" X 81"
3/0	75" X 81"
5/0	59" X 79-1/4"
6/0	71" X 79-1/4"

\*Steel door only



## Garden Venting



### Clear Low-E

A perfect choice for the unobstructed view of your outdoor spaces.



### Enclosed Mini Blinds

Blinds lower neatly within full privacy channels to eliminate light gaps. Low-E coating.



### White Grille Glass

Between the glass internal 5/8" grilles provide the beauty of a true divided light with ease of cleaning. Low-E glass.





Artisan Doors



Garden Patio Doors



Interior Doors



Multi-Family





Larson Product Catalogue



Commercial

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